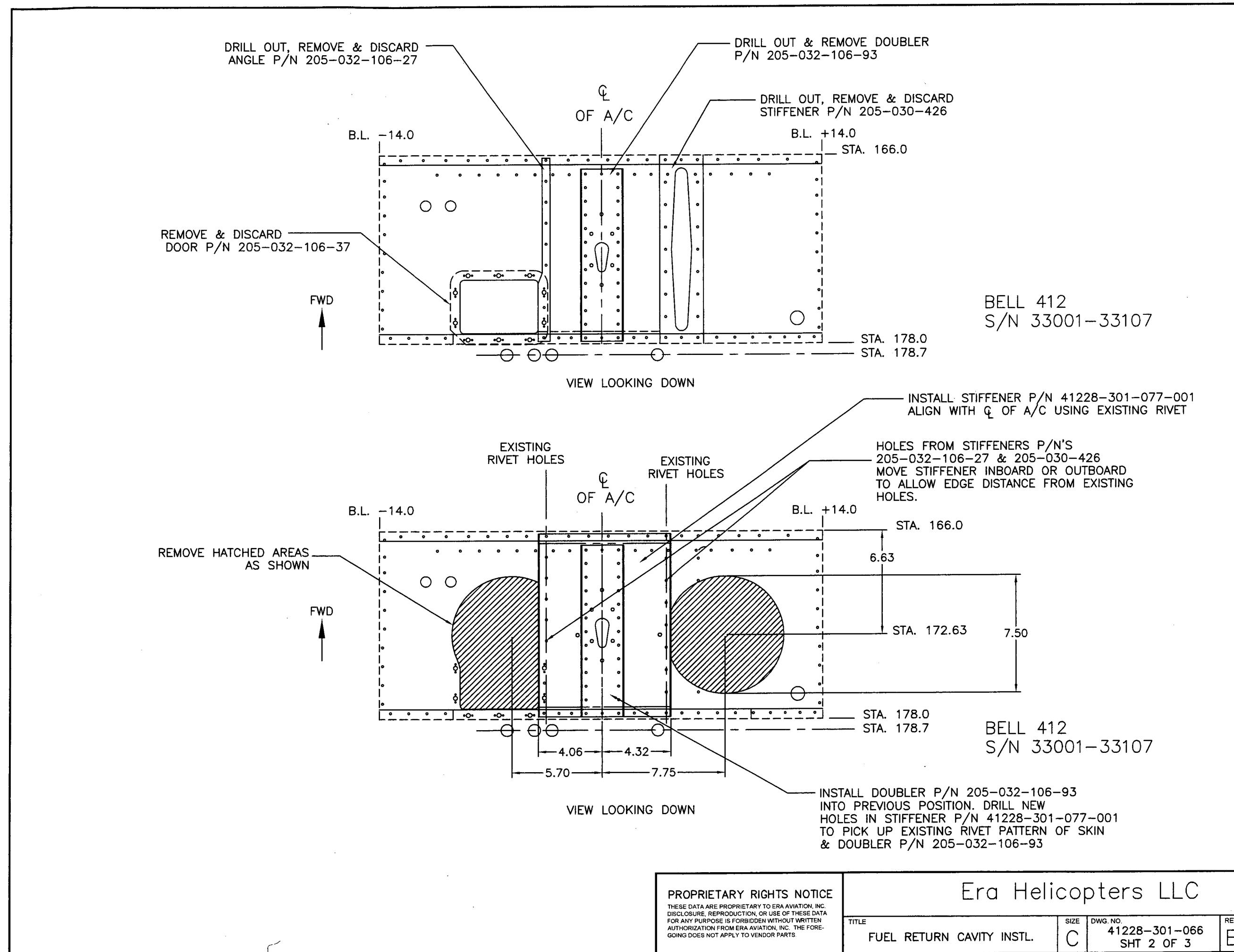


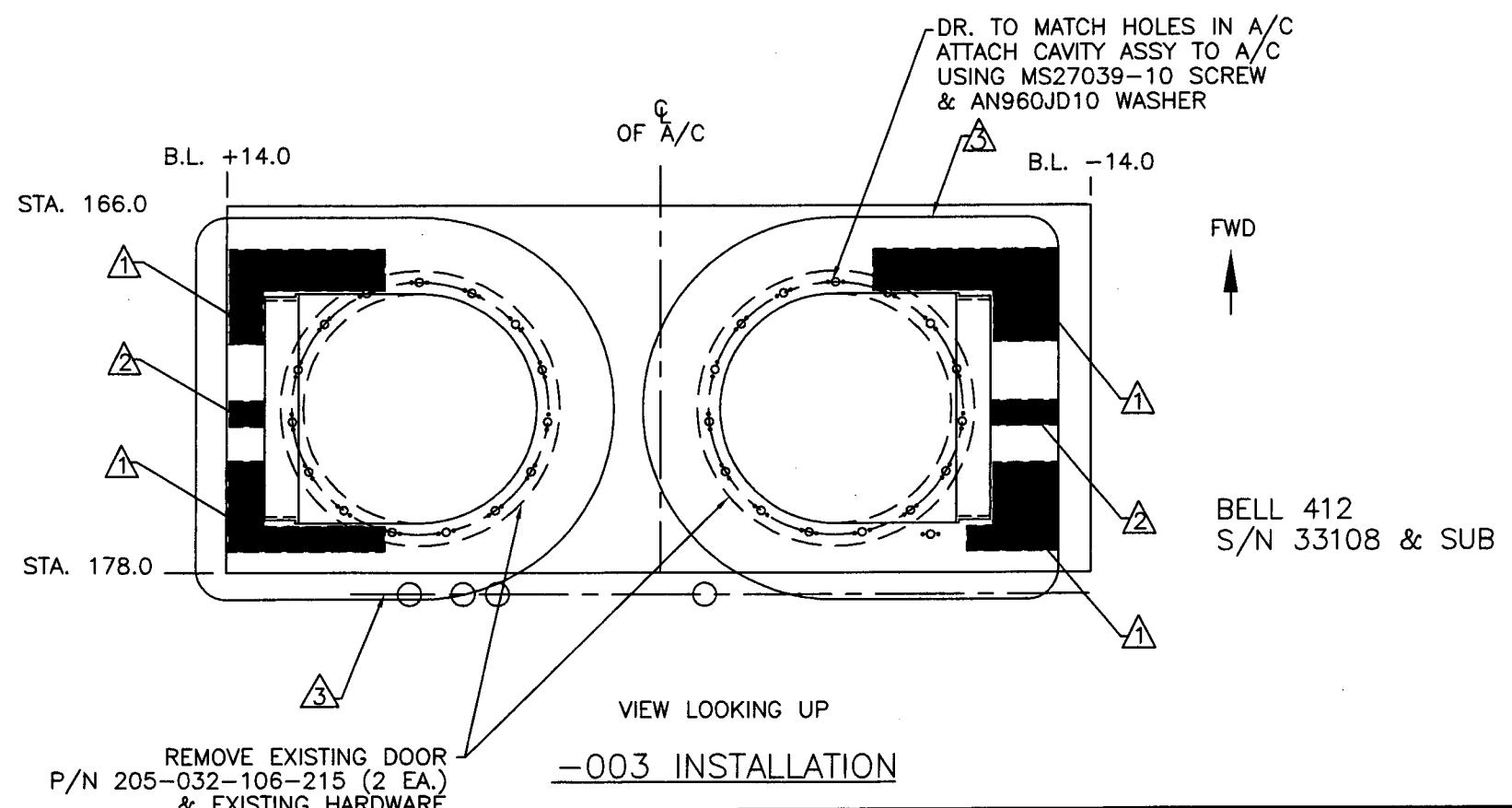
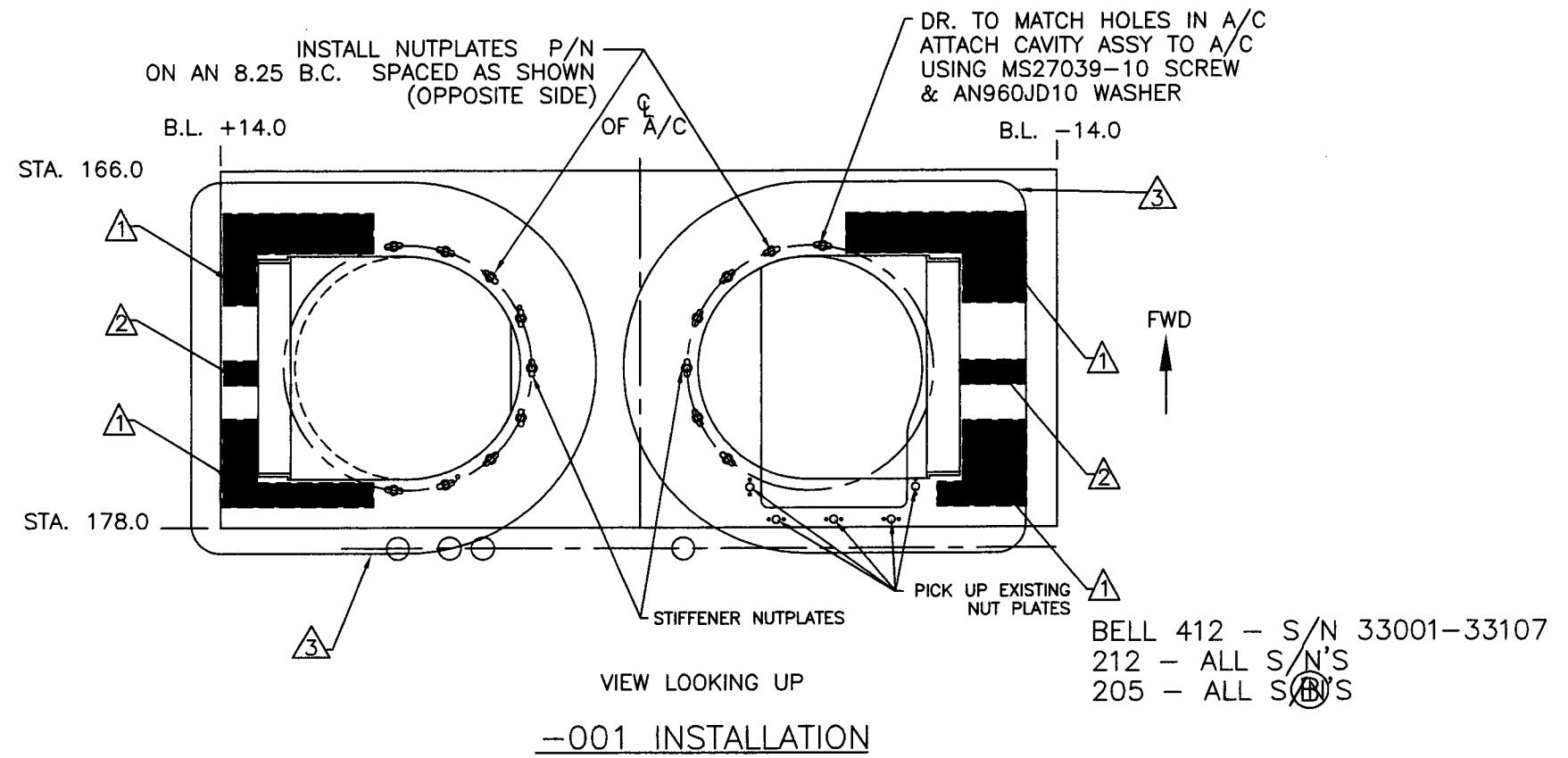
REVISION							
LETTER	DRFTSMN	DATE	DESCRIPTION			APPROVED	DATE
A	DNN	1/25/96	REMOVED ANGLES--ADDED STIFFENER.			D. MARWILL 265-96-12 P. SCHWARTZ 96.014 3/21/96 96.015 3/21/96 96.016 3/21/96	2/27/96
B	DNN	6/8/05	ADDED 212 & 205 MODELS TO -001 INSTALLATION CALLOUT ON SHT 3. MINOR CHANGE - FAR 21.97 (a)				

			A/R	MS20426AD3	RIVET							
			A/R	MS21059L3	NUTPLATE							
			A/R	A/R	AN960JD10	WASHER						
			A/R	A/R	MS27039-10	SCREW						
				1	41228-301-077-001	STIFFENER						
			1	1	41228-301-065-002	FUEL RETURN CAVITY ASSY						
			1	1	41228-301-065-001	FUEL RETURN CAVITY ASSY						
					-003	INSTL. (412 S/N 33108 & SUB)						
					-001	INSTL. (412 S/N 33001-33107)						
				-003	-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE	
NO. REQ'D PER ASSY.												
LIST OF MATERIAL												
PROPRIETARY RIGHTS NOTICE						UNLESS OTHERWISE SPECIFIED	DRFTSMN	D. NELSON	5/17/95	TITLE FUEL RETURN CAVITY INSTALLATION		
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					STRESS							
					PROJ. ENGR.							
					XXX ± .010	HEAT TREAT			DWG. SIZE	C	SCALE	NONE
					DASH NO.	FINISH	Era Helicopters LLC		DWG. NO.	41228-301-066	REV.	
					RECDT PER ASSY				SHT 1 OF 3		B	
NEXT ASSEMBLY MDL												

- ⚠ TRIM EDGES OF CAVITY ASSY AS REQUIRED TO CLEAR ANY EXISTING OBSTRUCTIONS, DRAINS ETC.
- ⚠ INSTALL 1 NUTPLATE IN AREA SHADED AVOIDING ANY EXISTING OBSTRUCTIONS, DRAINS ETC.
- ⚠ INSTALL A MINIMUM OF 2 NUTPLATES IN AREA SHADED AVOIDING ANY EXISTING OBSTRUCTIONS, DRAINS ETC.

NOTES:





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Era Helicopters LLC

TITLE	SIZE	DWG. NO.	REV.
FUEL RETURN CAVITY INSTL.	C	41228-301-066 SHT 3 OF 3	B